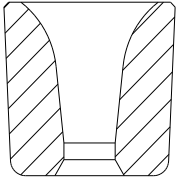




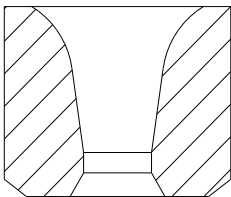
## Insert Drawing Systems - A Wide Range of Options

### The Carbide Drawing Inserts:



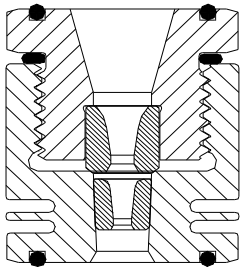
Five standard insert sizes cover a drawing range from .010 - .875 (0.20 - 21.60mm). Extensive inventory of standard specifications maintained for rapid turn around. Tapered outside diameter is precision ground for a secure fit and optimal heat transfer. Available in a broad spectrum of approach angles, tolerances, and finishes.

### The Carbide Pressure Inserts:



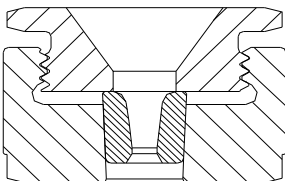
Four standard pressure insert sizes to correspond with each draw insert type. For use with all ParaLoc pressure system holders. Range of sizes accommodates all reductions, drafts and pressure clearances. Specially designed back relief chamfer creates a seal with the ParaLoc holder base.

### The ParaLoc Pressure Holder:



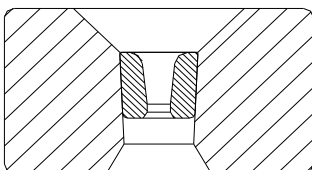
Precision manufactured from the highest quality stainless steel. Sustains extreme lubricant pressure without leaking or failing. Available in a large range of sizes and dimensions to fit almost all die boxes. Maximizes the life of the drawing insert by optimizing wire lubrication.

### The ParaLoc Non-Pressure Holder:



Precision manufactured from the highest quality stainless steel. Provides an alternative insert holder if the pressure holder exceeds die box limitations. Generates less lubricant carry-through than the ParaLoc Pressure System. Locks the drawing insert into place for machines that have excessive back tension.

### The ParaCase Reusable Casing:



Precision manufactured from the highest quality hardened steel. Holds inserts securely in most applications. Available in standard wire die casing sizes. The simplest and quickest to change of all the insert holder options.