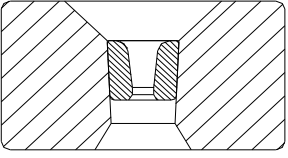
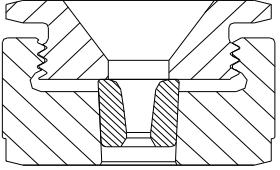


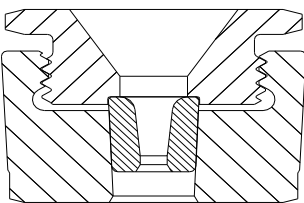


ParaLoc Non-Pressure Holders
(Metric Standards)

NS Holders (Non-Pressure Application, Straight O.D.)

Holder Type	Die Box Diameter Ø	Available Draw Insert Types	Item Number	Outside Diameter Ø	Assembled Height	Socket Type
 Type "A"	28mm	TR4/TR4D	NS28X16-4A	28mm	16mm	—
	43mm	TR4/TR4D	NS43X27-4A	43mm	27mm	—
		TR6	NS43X27-6A	43mm	27mm	—
	53mm	TR4/TR4D	NS53X35-4A	53mm	35mm	—
		TR6	NS53X35-6A	53mm	35mm	—
		TR8	NS53X35-8A	53mm	35mm	—
	75mm	TR6	NS75X44-6A	75mm	44mm	—
		TR8	NS75X44-8A	75mm	44mm	—
		TR9	NS75X44-9A	75mm	44mm	—
		TR10	NS75X44-10A	75mm	44mm	—
T30		NS75X44-30A	75mm	44mm	—	
 Type "B"	43mm	TR4/TR4D	NS43X27-4B	43mm	27mm	4
	53mm	TR4/TR4D	NS53X35-4B	53mm	35mm	5
		TR6	NS53X35-6B			
		TR8	NS53X35-8B			
	75mm	TR4/TR4D	NS75X44-4B	75mm	44mm	8
		TR6	NS75X44-6B			
		TR8	NS75X44-8B			
		TR9	NS75X44-9B			
		TR10	NS75X44-10B			
	T30	NS75X44-30B				

NT Holders (Non-Pressure Application, Tapered O.D.)

Holder Type	Die Box Diameter Ø	Available Draw Insert Types	Item Number	Assembled Height	O.D. Taper (Included Angle)	Socket Type
 Type "B"	43mm	TR4/TR4D	NT43X27-4B6	27mm	6°	4
	53mm	TR4/TR4D	NT53X35-4B6	35mm	6°	5
		TR6	NT53X35-6B6			
	75mm	TR4/TR4D	NT75X44-4B6	44mm	6°	6,5
		TR6	NT75X44-6B6			
		TR8	NT75X44-8B6			
		TR9	NT75X44-9B6			
TR10		NT75X44-10B6				
T30	NT75X44-30B6					

NS Holder Types:

-**Type A** - Type A holders are the most basic Holder Type and are recommended for use in most non-direct water cooled die boxes or in wet drawing applications where excessive back tension during string up is not a concern for pulling the insert out of the casing.

-**Type B** - Type B holders include a threaded cap which provides security against the draw insert pulling back out of the casing during string up. Type B holders are recommended for use in all die boxes except for those with direct water cooling. Type B holders require the use of a hex socket for assembly.

-All Type B holders and Type A holders for TR6 or larger draw insert are heat treated for exceptional durability and service life.